

## EX20T

Purging material

**Special Characteristics :** X PURGE EX20T is high efficiency purging material which provides fast and effective cleaning plastic processing machines. This compound also contains a foamable ingredient which helps cleaning hard-to-reach negative flow areas of the machines. This helps reduce machine downtime and/or maximize productivity.

**Usage :** Color Changing, Material Changing, Contaminate Removal and Machine Sealing.

**Feature :** X PURGE EX20T is high heat stability grade. This integrated polymer system was developed for purging at high temperature safely with low odor.

**Typical Applications :** Injection Molding included Cold & Hot Runner and Extrusion Machine

**Typical Properties :**

Properties	EX20T	Unit	Test Method
<b>Physical Properties</b>			
Melt Flow Rate (190°C, 5kg)	0.30	g/10 min	ASTM D1238
Density	1.08	g/cm <sup>3</sup>	ASTM D792

**Recommendation:**

Working temperature range : 200-340°C



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